## APTB 05/15 R2 SUBJECT: Hartridge<sup>®</sup> CRi–PC Test Plan Programming Instructions for John Deere<sup>®</sup> Common Rail Injectors July 12, 2017

- 1. Switch the CRi–PC to the on position.
- 2. Start up the Magmah Plus software.
- 3. Go to Testplan Editor "F6".
- 4. Click on File and Open.
- 5. Go into the  ${\tt Denso}^{\circledast}$  folder and open  ${\tt Denso\_example.cpf}.$
- 6. Use the "Save As" command to save test plan with a new name.

**Note:** It is advised that you do not change the example test plans as this will give you a base to refer back to if needed.

- 7. Click on each step and insert the data from the table below.
- 8. The table below gives you the base parameters for all John Deere Common Rail Injectors offered by Alliant Power.
- 9. For delivery values please see the corresponding bulletin:

8.1L<u>APTB 06/15 R2</u> 9.0L<u>APTB 10/15 R2</u> 4.5L / 6.8L<u>APTB 13/15 R2</u>

**Note:** The first five steps of the example test plan configure the machine for that particular type of injector and should not be changed.

|     | RAIL PRESSURE<br>(BAR) | INJECTION<br>Speed (IPM) | PULSE WIDTH<br>(µSEC) |
|-----|------------------------|--------------------------|-----------------------|
| TP1 | 1470                   | 1010                     | 1496                  |
| TP2 | 827                    | 720                      | 2241                  |
| TP3 | 400                    | 450                      | 914                   |

Note: Test values developed by Alliant Power for reference purposes only.

R1-Added 9.0L and 4.5L / 6.8L delivery value links

R2–Reconfigured test plan to achieve more consistent results



## **Technical Bulletin**